



Dart Aerospace Ltd.
1270 Aberdeen St
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RBW6500X01611-W142H-3T
Job Sheet 187065



Part No: RBW6500X01611-W142H-3T Job Qty: 1 ea **3**

Part Name: Tail Rotor Gear Box Output Oil Seal Removal & Press Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6500X01611-W142H-3T Rev 1 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs		12/28/18	0.00	0.10	Small Fab-4		MLC JAS
120	QC	1 pcs		12/28/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3-1		MLC 1-88
140	QC21-FG	1 Ea		12/28/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - Pick bag and tag

DAS
21
9-89

DEC 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
106 RBW6500X01611-W142H-3T-1	TBD	1 Ea (1 ea)	90-Start up Operation	5127718
98 RBW6500X01611-W142H-3T-3	TBD	1 Ea (1 ea)	90-Start up Operation	5065076
106 RBW6500X01611-W142H-3T-5	TBD	1 Ea (1 ea)	90-Start up Operation	5078056

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6500X01611-W142H-3T-1	1	8	0
	RBW6500X01611-W142H-3T-3	1	3	0
	RBW6500X01611-W142H-3T-5	1	3	0

Part Specifications

Specifications could not be found.

Plex 11/27/18 11:08 AM Dart.lajeunesse.marie

5134691

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

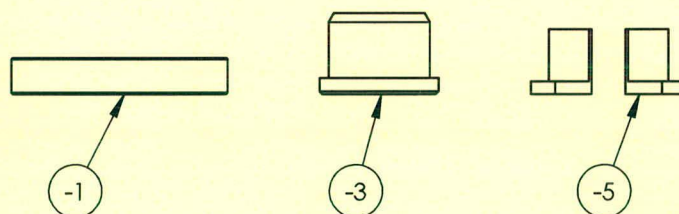
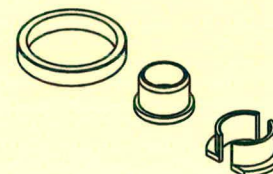
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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OTHER : _____																																																																				

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1	15-0171	-5 ADDED ENGRAVE MATCHING ID NUMBER NOTE.			7/17/2015	RJC JAG



SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 187065 MWS

1871-27

NOTE:
1. RBW6500X01611-W142H-3T REPLACES AGUSTA
T/N: 3T6500X01611-W142H.
2. PART OF KIT RBW6505G0021-3T.

DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T	REV 1
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .016R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:4	SPEC
DATE 10/5/2010	USED ON MODEL
	AW139
	SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SEAL SUPPORT	6061		2
			-3	1	PRESS TOOL	SP		3
			-5	1	TWO HALF PRESS TOOL	4140/4142 Q&T	(MAKES TWO HALVES)	4

